

# GL6F22A

## TECHNICAL SPECIFICATION 技術規格書

### **ALKALINE MANGANESE DIOXIDE BATTERY**

環保鹼性鋅錳電池

Approved			
General Manager:	Cec	Date:	
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	. F. OVE		
Date	日間・	2011/07/16	
SPEC. No.		GP001-GL6F22A	
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#### 1. Scope 概要

This specification is applicable to Golden Power's Greenergy Power P+US Alkaline Battery 這技術規格是應用於金力: 勁・環保系列 - 勁力能量鹼性電池

Model No. / 型號:GL6F22A

#### 1.1 Designations 型號

Golden Power:	GL6F22A	IEC:	6LR61	Others:
JIS:	6AM6	ANSI:	1604A	

#### 1.2 Reference Document 參考標準

IEC 60086-1 (2011-02)	- Primary Batteries - Part 1: General
IEC 60086-2 (2011-02)	- Primary Batteries - Part 2: Physical and Electrical Specification
IEC 60086-5 (2011-02)	- Primary Batteries - Part 5: Safety of batteries with aqueous electrolyte

## 2. Chemical System Alkaline-Manganese Dioxide \* MERCURY AND CADMIUM ARE NOT ADDED IN THE BATTERY 化學構成 鹼性鋅錳

- \* 沒有加入汞及鎘
- **3. Nominal Voltage** 9∨ *標稱電壓*
- **4. Average Weight** 43.5g *平均重量*

#### 5. Nominal Capacity 450mAh

標稱容量

- Condition : discharge at 20 ± 2°C under 620 $\Omega$  load for 2 hrs/day to EPV 5.4V
  - 條件:利用 620Ω 電阻,在 20 ± 2°C 每日放電 2 小時,終止電壓為 5.4V

#### 6. Electrical Characteristics 電性能

Test Conditions	Tested within 30 days after delivery
條件	收貨後 30 天內測試

load resistance		temperature		Measuring time	
負載電阻	$47\Omega \pm 0.5\%$	測量溫度	20 ± 2°C	測量時間	0.3 sec

	Off-load voltage 空載電壓 (V)	On-load voltage 負載電壓 (V)	Test Specification 驗收規則
New Battery 新電	9.00	7.60	MIL-STD-105E, Class II, Double Sampling, AQL=0.4
After 3 mth. at temp=45℃ 在 45℃下存放 3 個月	8.90	7.40	MIL-STD-105E, Class II, Double Sampling, AQL=0.4
After 12 mth room temp 在室溫下存放 12 個月	8.90	7.40	MIL-STD-105E, Class II, Double Sampling, AQL=0.4

#### 7. Service Output 放電性能

Test Conditions	tested within 30 days after delivery
條件	收貨後 30 天內測試
Temperature	20 ± 2°C
測量溫度	

	Disc	harge Conditio 放電條件	on	Averag	e Minimum Disc 平均最少放電時	0
Standard 標準	Discharge load 放電負載	Daily discharge time 每天放電時 間	End Point Voltage 終止電 壓 (V)	New Battery 新電池	After 3 mth. at temp=45℃ 在 45℃下存 放 3 個月	After 12 mth. at room temp. 在室溫下存放 12 個月
IEC	620Ω	2 hrs	5.4	40 hrs	36 hrs	36 hrs
IEC	270Ω	1 hrs	5.4	12 hrs	10.8 hrs	10.8hrs
REF	180Ω	0.5 hrs	4.8	730 min	657 min	657 min
REF	180Ω	24 hrs	5.4	650 min	585 min	585 min

Acceptance Criteria / 驗收標準:

- (1) 9 pieces of battery will be tested for each discharging standard. 每一種放電條件取 9 只電池進行放電。
- (2) The result of the average discharging time from each discharging standard shall be equal to or more than the average minimum time requirement; and no more than one battery has a service output less than 80% of the specified requirement. 平均放電時間等於或大於平均最少放電時間的規定值,而放電時間少於規定值 80%的 電池數量不大於 1,則認為電池的放電時間符合要求。
- (3) One re-test is allowed to confirm the previous result. 若以上結果不合格,可作一次重驗。

#### 8. Marking 標記

The following markings will be printed, stamped or impressed on the body of the battery: 在電池外標明以下內容:

1) Designation 型號	GL6F22A
2) Description 描述	ALKALINE 9V
3) Manufacturer's name or abbreviation 製造商	"Golden Power"
<b>4) Polarity Marking</b> 極性標記	'+' and '-'
5) Warning 警告	Do not dispose of in fire, recharge, put in backwards, mix with used or other battery types – may explode or leak and cause personal injury.No Mercury & Cadmium Added.
6) Country of Origin 生產國家	Made in China
7) Other Information 其他資訊	1. 9 VOLTS GL6F22A 6AM6 6LR61 1604A
8) Other Label 其他標籤	

#### 9. Caution for Use 注意事項

- Since the battery is not manufactured for recharging, there are risks of electrolyte leakage or causing damage to the device if the battery is charged.
   請勿對電池進行充電,這樣可能會導致電池漏液,發生危險及對相關的充電設備造成破壞。
- The battery shall be installed with its "+" and "-" polarity in correct position, otherwise may cause short-circuit.
   在安裝電池時,請把電池安裝在正確的方向,若安裝不正確或會造成短路。
- Short-circuiting, heating, disposing of into fire and disassembling the battery are prohibited.
   請勿將電池短路、加熱、投入火中或試圖拆開。
- Battery cannot be forced discharge, which lead to excess internal gas generation and, may result in bulging, leakage and de-crimping of cap.
   不可強行對電池進行放電,這樣可能會導致電池漏液或發生危險。
- 5. New and used batteries cannot be used at the same time, when replaced batteries recommend to replace all and with the same brand type. 請盡量避免把新電池及已用過的電池同時使用。
- Exhausted batteries should be removed from compartment to prevent over-discharge, which cause leakage & damage to the device.
   請把已耗盡的電池從用電的產品上移走,避免對電池進行過放,而引起電池漏液。
- 7. Direct soldering is not allowed, which will damage the battery. 請勿焊接電池,這樣會對電池造成損害。
- Battery should be kept out of the reach of children to prevent swallow, in case of accident should contact physician at once.
  電池應放在小童不可接觸的地方,以発小童誤吞電池。
- 9. The battery should not be dismantled and deformed. 切勿把電池拆開。

**10. Shelf Life** 3 year after delivery Under proper storage conditions

**電池存放期** 於常溫及合適環境可存3年

Storage Conditions 存放條件

Temperature	20 ± 2°C	Relative humidity	55 ± 20% RH
溫度		相對濕度	

#### 11. Discharge Curves 放電圖:

Test temperature / 測試溫度	20 ± 2°C	
Discharge Method(EPV) / 放電方法(終止電壓):	1) 180Ω, 0.5 hrs/day (4.8V) Fig 1	
	2) 620Ω, 2 hrs/day (5.4V) Fig 2	

#### 12. Battery Dimension and Structure

Refer to Drawing DWG-S-002 參考圖紙 DWG-S-002

電池尺寸 及 結構

#### 13. Packaging Requirements 包裝要求

13.1 For standard bulk package specification, please refer to ANNEX 1.

工業包裝標準, 可參考附件 1

13.2 Packaging labels should be legible and permanent, label defects and special packaging identifications shall conform to mutually agreed specification and / or approved samples

包裝用標籤須符合易於辨認,清楚顯示及恆久性要求,標籤質量問題和其他特別包裝要求須另訂協議或按雙方樣板確認.

13.3 Other packaging for shipment and sales shall conform to mutual agreed packaging specification

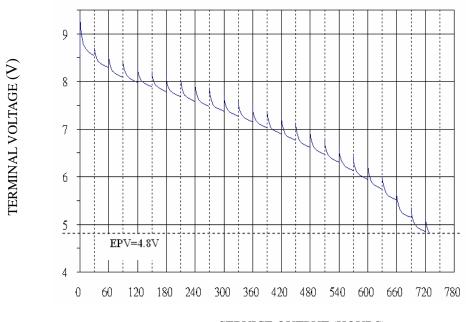
客方特定包裝標準須另訂協議確認

#### 14. Compliance & Environmental Information 法規及環保信息

This product complies with EU RoHS Directive 2002/95/EC, Battery Directive 2006/66/EC and REACH Directive and REACH regulation EC. No. 1907/2006. For MSDS information, please refer to ANNEX 2

此產品符合 歐盟 RoHS 指令 2002/95/EC, 電池指令 2006/66/EC 及 REACH 法規 EC. No. 1907/2006 有關 MSDS 資料可參考 附件 2

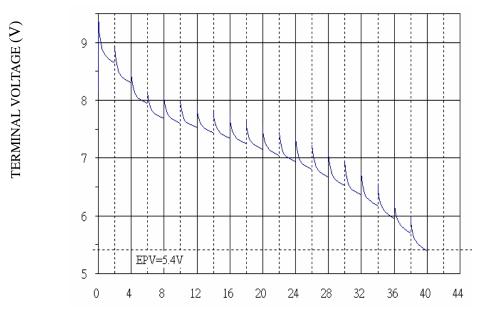




SERVICE OUTPUT (HOURS)

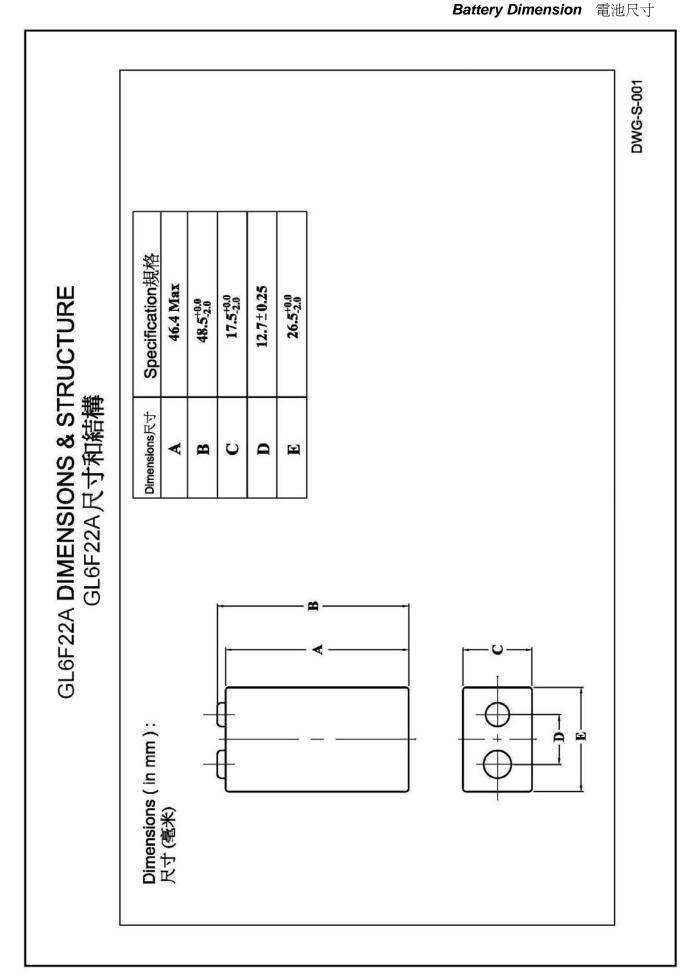
Test temperature / 測試溫度	20 ± 2°C
Discharge Method(EPV) / 放電方法(終止電壓):	1) 180Ω, 0.5 hrs/day (4.8V)

Figure 2/ 圖 2: DISCHARGE CURVE 放電圖

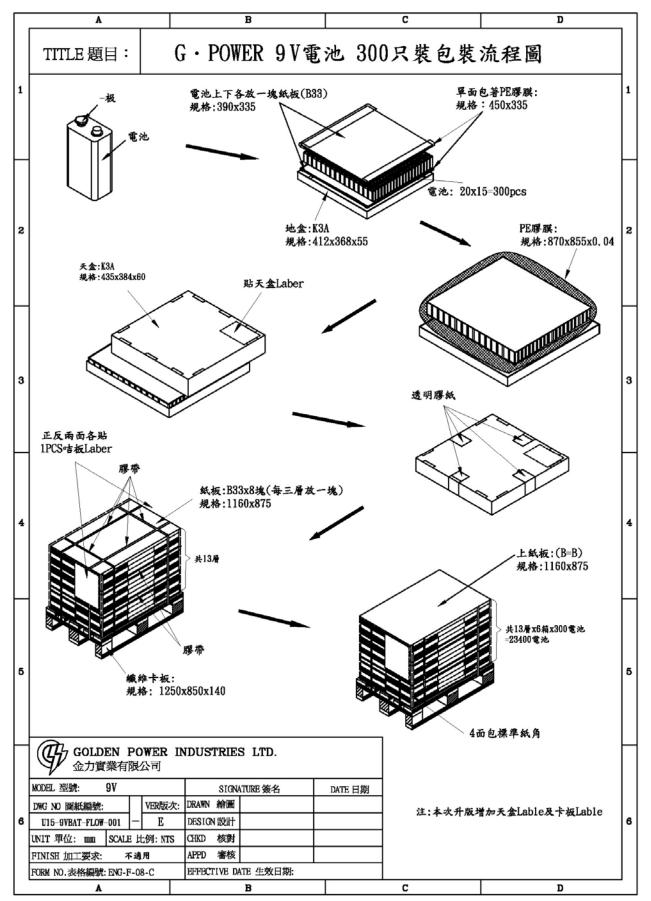


SERVICE OUTPUT (HOURS)

Test temperature / 測試溫度	20 ± 2°C		
Discharge Method(EPV) / 放電方法(終止電壓):	2) 620Ω, 2 hrs/day (5.4V)		



#### ANNEX 1 : Standard Bulk Package specification



#### ANNEX 2 : Material Safety Data Sheet MSDS

IDENTITY (As Read on Label and Line)	Notice: Blank spaces are not permitted. If any item is not
	applicable, or no information is available, the space must
GL6F22A ALKALINE BATTERY	be marked to indicate that.

#### Section I

Manufacturer's Name	Telephone Number		
Golden Power Corporation (HK) Ltd.	(852) 3125 2288		
	Fax Number		
Address (Number, Sheet, City, State, and ZIP Code)	(852) 3125 2000 / 3125 2001		
Flat C, 20/F., Block 1, Tai Ping Industrial Centre,	Date Prepared		
57 Ting Kok Road, Tai Po, N.T., Hong Kong	July 28, 2011		
	Signature of Preparer (optional)		

#### Section II – Hazardous Ingredients/Identity Information

Hazardous Components (Specific Chem	nical Identity, Common Names)	(contents, %/wt)	CAS No.
Manganese Dioxide	(MnO <sub>2</sub> )	25.5 %	1313-13-9
Zinc	(Zn)	13.0 %	7440-66-6
Graphite	(C)	1.76 %	7782-42-5
Potassium Hydroxide	(KOH)	3.2 %	1310-58-3
Cadmium	(Cd)	<0.0005%	7440-43-9
Mercury	(Hg)	<0.0002 %	7439-97-6
Lead	(Pb)	<0.001 %	7439-92-1

#### Section III – Physical/Chemical Characteristics

Boiling Point KOH aqua solution = 140 °C	Specific Gravity (H <sub>2</sub> O=1) MnO <sub>2</sub> = 4.4, Zn = 7.1, KOH = 2.0					
Vapor Pressure (mmHg) KOH aqua solution = 3mmHg at 20 °C	Melting Point $MnO_2$ decompose at 535°C Zn = 420°C, KOH aqua = $-35$ °C					
Vapor Density (Air = 1)	Evaporation Rate (Butyl Acetate = 1)					
Solubility in Water KOH – complete						

Appearance and Color

 $MnO_2$  is a black powder, Graphite is also a black powder, Zinc is a silver metal.

KOH aqua is a colorless liquid with stimulative order.

#### Section IV – Fire and Explosion Hazard Data

Flash Point (Method Used)	Flammable Limits	LEL	UEL
Incombustible	Not Available		

Extinguishing Media: See Special Fire Fighting Procedure

Special Fire Fighting Procedure: In case of fire in an adjacent area, use water,  $CO_2$  or dry chemical extinguishers if cells are packed in their original containers since the fuel of the fire is basically paper products. For bulk quantities of unpackaged cells use LITH-X (Graphite Base). In this case, do not use water.

As with any fire, wear self-contained breathing apparatus to avoid inhalation of hazardous decomposition products.

Unusual Fire and Explosion Hazards

#### Section V – Reactivity Data

Stability Unstable

Conditions to Avoid

Do not short circuit, charge or dispose of in fire.

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技術規格書								2011 / 07 /16
	Stable	$\checkmark$						
Incompatibility (	Materials to Avoid)		Hazardo	us polymer	ization w	vill not o	occur.	
Hazardous Decor	mposition or Byproc	lucts	Not Avai					
Polymerization	May Occur		Conditions					
	Will Not Occur	1						
	Health Hazard			<b>61</b>				
Route(s) of Entry		on /	Yes	Skin?	Yes	8	Ingestion?	Yes
	when a with sl	battery a cell v kin and	y is mechan ents KOH i eyes shoul	ically or ele	ctrically ali and a	abused.		sure occurs, risk is acute exposure Contact of electrolyte
	<b>Ecological Info</b>	rmati						
Cardnogenicity	NTP? Not Ava	ailable	IARC M	onographs?	Not Ava	ailable	OSHA Regulate	ed? Not Available
Signs and Sympt	-	KO	H can caus	se chemical	burn up	on cont	act with skin.	
Medical Condition Generally Aggram	ons vated by Exposure	An	acute expo	osure will no	ot genera	ally agg	ravate any medio	cal help.
Section VIII	-Emergency and	l Fire	t Aid Prod	redures				
For eye co medical he Section IX - I	skin contact with o ntact, flush with c elp. Precautions for s Taken in Case Mate	opious Safe H	amount of	water for 1	0 minut	es. If im	itation persists,	get
-	aste Disposal N			wi	pe out b	y wet at	ister.	
	andonment	lemot	1					
	Precautions to B	e Tak	en in Han	dling and	Storing	J		
	chanical or electric			ung unu		5		
	Other Precaution							
Do not sho	ort circuit, charge of	or disp	ose of in fi	re. Battery	may exp	lode or	leak.	
	Control Measu				<b>J</b> 1			
Respiratory Prote	ection (Specify Type	2)	Not Avail	able				
Ventilation	Local Exhaust		1101717411	uore	Special			
	Mechanical (Ger		Available		Other		Not Available	
	Mechanical (Ger		Available		Other		Not Available	
Protective Glove	<sup>s</sup> Butyl			Eye Prote	ction	Safe	ty Glasses	
Other Protective	Clothing or Equipm	ent	Not Ava	ilable				
Work / Hygienic	Practices		Not Ava					
Section XIV -	- Regulatory Int	forma	tion					
Not	Available							
Section XV –	Other Informat	tion						
Not	Available							

#### Section XVI – Transportation Information

Golden Power batteries are considered to be "dry cell" batteries and are not regulated for purposes of transportation with reference to requirements of

- 1. U.S. Department of Transportation (DOT), Special Provision 130, i.e. "Batteries, dry are not subject to the requirements of this subchapter only when they are offered for transportation in a manner that prevents the dangerous evolution of heat (for example, by the effective insulation of exposed terminals)".
- 2. International Civil Aviation Administration (ICAO) and International Air Transport Association (IATA), Special Provision A123, i.e. "An electrical battery or battery powered device having the potential of dangerous evolutions of heat that is not prepared so as to prevent a short-circuit (e.g. in the case of batteries, by the effective insulation of exposed terminals; or in the case of equipment, by disconnection of the battery and protection of exposed terminals) is forbidden from transportation."
- 3. International Maritime Dangerous Goods Regulations (IMDG), Special Provision 304, i.e. "Batteries, dry, containing corrosive electrolyte which will not flow out of the battery case is cracked are not subject to the provisions of this Code provided the batteries are securely packed and protected against short-circuits.

Examples of such batteries include alkali-manganese, silver oxide, zinc carbon, nickel metal hydride and nickel-cadmium batteries.